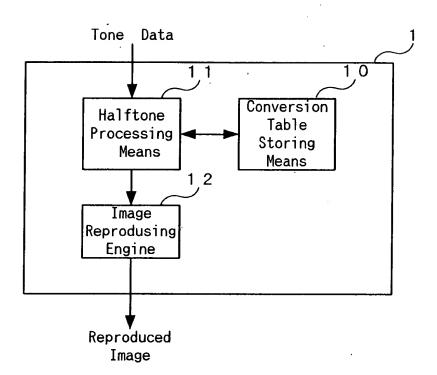
F I G. 1



F I G. 2

6	1	5	8	3	5	1 0	4	4	1 1	4	4
1 2	4	4	1 0	4	4	1 1	4	4	1 0	5	3
9	5	3	9	3	1	8	5	2	7	7	2
6	7	1	7	7	2	5	6	2	5	1 2	4
5	8	1	5	9	3	4	1.1	4	4	1 0	4
4	1 1	4	4	9	4	4	1 2	5	3	1 0	5
4	1 0	5	3	8	5	1	6	6	1	6	6
2	7	7	1	7	6	1	5	9	1	5	1 2
2	5	1 2	3	4	9	4	4	1 2	4	4	1 0
4	4	1 0	4	4	1 2	4	2	9	5	3	7
5	3	8	5	2	6	6	1	6	6	1	5
7	2	6	7	1	5	6	1	5	8	3	4

FIG. 3

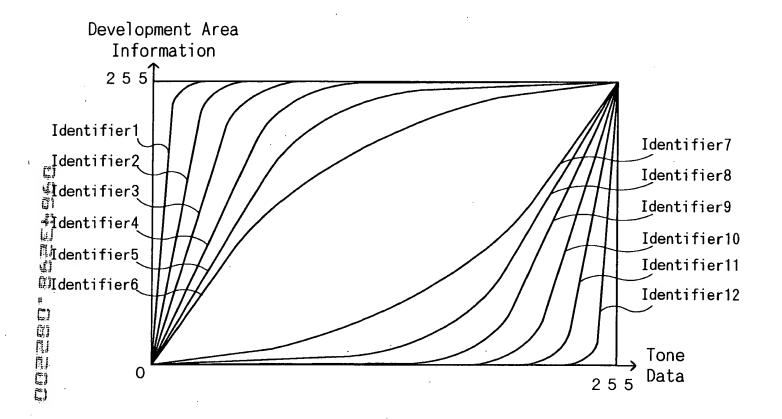
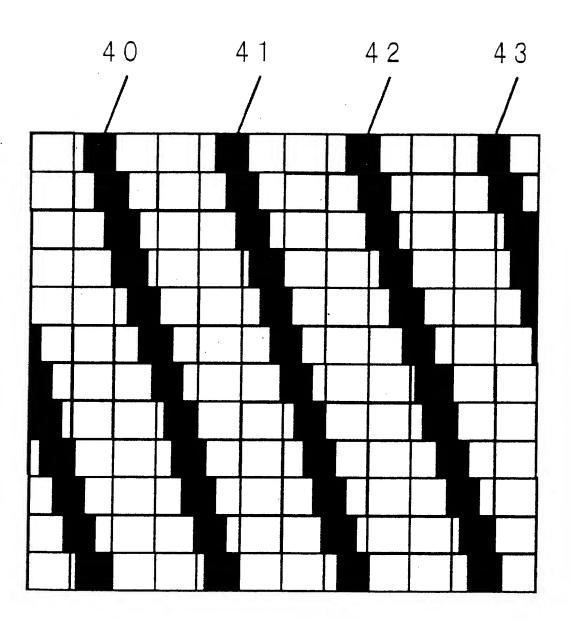


FIG. 4

		Tone Data					
	0	1 1	2	•	•	•	255
Identifier1	0	80	190	•	•	•	2 5 5
Identifier2	0	5 0	100	•	•	•	255
Identifier3	0	2 0	4 0	•	•	•	255
•	•	•	•				•
•	•	•	•				•
Identifier12	0	0	0	•	•	•	255

F I G. 5



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FIG. 6A

4	3	2	4	4	5	6	1 2	1 0	7	5	4
4	5	7	1 2	1 0	1 0	6	5	4	3	1	3
1 1	1 0	7	5	4	3	1	1	4	5	6	8
4	4	2	2	4	5	6	9	1 2	9	6	5
4	4	5	6	1 1	1 2	6	5	4	2	1	1
1 0	1 1	8	5	4	4	1	1	4	4	6	6
5	4	1	2	3	4	5	6	9	1 2	6	5
3	4	3	7	9	9	8	7	4	-4	2	1
8	1 0	9	7	5	4	3	1	3	4	5	7
5	4	3	1	1	4	5	7	1 2	1 0	8	6
1	4	5	7	8	1 1	1 0	7	5	4	3	2
6	1 2	9	6	5	4	4	2	2	4	5	7

FIG. 6B

7	5	4	2	2	4	4	5	6	9	1 2	6
2	3	4	5	7	1 0	1 1	8	7	5	4	1
6	8	1 0	1 2	7	5	4	. 1	1	3	4	5
7	5	4	3	1	3	4	5	7	9	10	8
1	2	4	4	7	8	9	9	7.	3	4	3
5	6	1 2	9	6	5	4	3	2	1	4	5
6	6	4	4	1	1	4	4	5	8	1 1	1 0
1	1	2	4	5	6	1 2	1 1	6	5	4	4
5	6	9	1 2	9	6	5	4	2	2	4	4
8	6	5	4	1	1	3	4	5	7	10	1 1
3	1	3	4	5	6	1 0	1 0	1 2	7	5	4
4	5	7	1 0	1 2	6	5	4	4	2	3	4

F I G. 7

Angle Difference	Moire Size Ratio
1 0	5.74
2 0	2.88
3 0	1.93
4 0	1.46
5 0	1. 18
60	1.00
7 0	0.87
8 0	0.78
9 0	0.71
100	0.65
110	0.61
120	0.58
1 3 0	0.55

FIG. 8A

	Combination of	Angle	Moire Size	Moire
	Screen Angles	Difference	Ratio	Direction
	27°-60°	3 3 °	1.76	133.5°
1	27°-117°	90°	0.71	162.0°
Moire	27°-150°	1 2 3 °	0.57	178.5°
	60°-117°	5 7°	1.05	178.5°
	60°-150°	90°	0.71	15.0°
l	117°-150°	3 3°	1.76	43.5°
	4 5 0 0 7 0	4 00	4 3 6	

Secondary Moire

ndary	15°-27°	1 2°	4.78
ire	43.5°-60°	16.5°	3.48

FIG. 8B

Combination of	Angle	Moire Size	Moire
Screen Angles	Difference	Ratio	Direction
18°-72°	5 4 °	1.10	135.0°
18°-108°	90°	0.71	153.0°
18°-162°	144°	0.53	0.0°
72°-108°	36°	1.62	0.0°
72°-162°	90°	0.71	27.0°
108°-162°	5 4 °	1.10	45.0°
		*	

. ...

Secondary Moire

Moire

0°-18°	18°	3.20
18°-27°	9°	6.37

FIG. 9

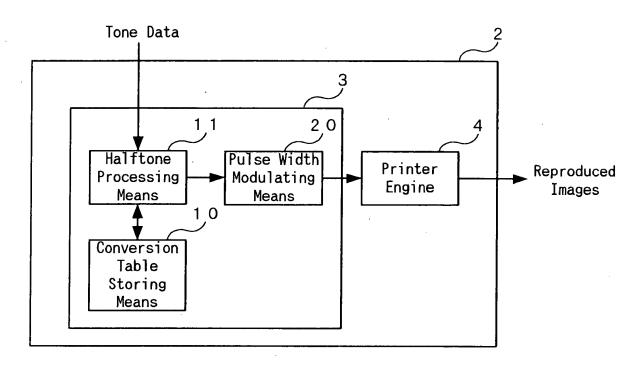
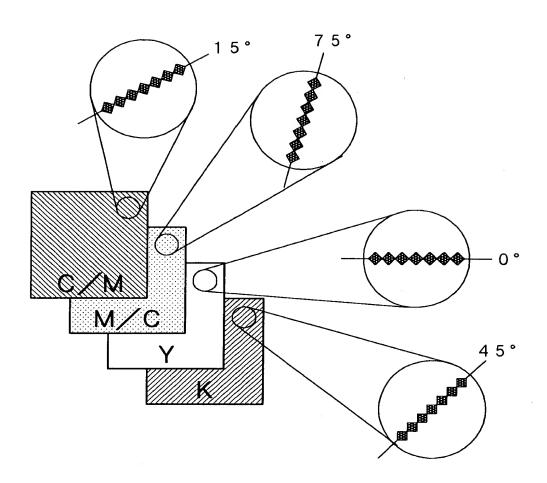


FIG. 10



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FIG. 11

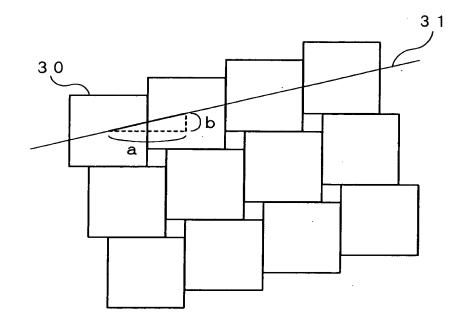


FIG. 12

